

ALYSIUM PRODUCT DOCUMENT SPECIFICATION PACK

This Document Pack is for the Specification:

A72-0418[1].002 X -

Which comprises of the following SubComponents:

Application Testing					
ATR 0102.001	X	Validated	19/10/2016 02:44:00	ATR 0102.001.pdf	1
ATE 2100	00	Validated	26/04/2016 03:05:00		
ATE 2103	00	Validated	26/04/2016 03:09:00		
Electrical Testing					
ETR 1901.000	X	Validated	29/07/2020 03:21:00	ETR 1901.000.pdf	1
ETE 1901	00	=			
Manufacturing Process					
LPR 0004(RJ45 M).000	X	Validated	13/04/2023 00:49:00	LPR 0004(RJ45 M).000.pdf	1
Label on Bag (ALY CE)	00	=			
Label on Cable (Pad Print WHT)	00	=			
GigE					
P72-0418[1].002	X	=		P72-0418.002.pdf	3
A06-5893	02	Validated	19/05/2023 07:53:00	A06-5893(02).pdf	1
RJ45 Unified DC(OD6.6) V2	00	-			
A99-2728	0.0	_			

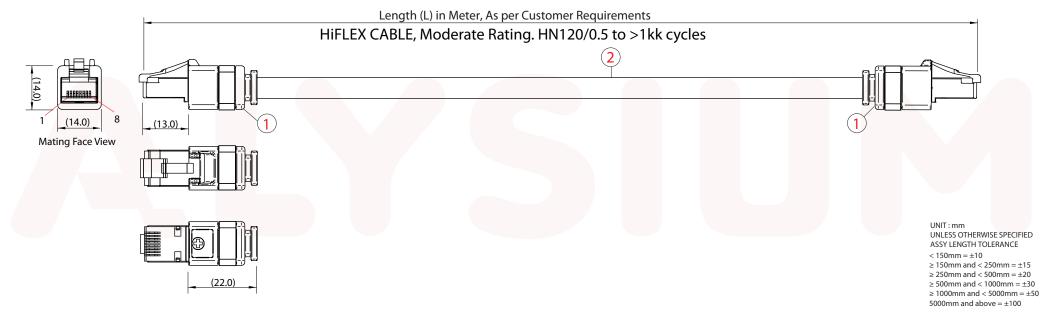


P72-0418.002

RJ45 Unified Plug Ind. Assembly DRAWING REF:

(CHUA 230608)

Swap wire insulation



ROHS COMPLIANT

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ALYSIUM

BILL OF MATERIALS

Item Description

- 1. A+ RI45 Cat6A Unified DC(OD6.6) V2 Diecast Metal Shell
- 2. A06-5893, [OD=6.6mm] <BLK> E357566 ALY-C UL21814 Halogen Free CAT7 4STP#26, Dual Shielded with LSZH TPU Jacket
- Accessories (Please refer to Accessories Details): 3

TEST SPECIFICATION

Electrical Test (Continuity, Insulation Resistance, Conductance Test)

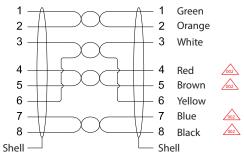
For Assembly Length < 20m

- 1) Voltage = 300VDC,
- 2) Insulation Resistance = $20M\Omega$
- 3) Conductance = 3Ω

For Assembly Length ≥ 20 m

- 1) Voltage = 500VDC,
- 2) Insulation Resistance = $20M\Omega$
- 3) Conductance = 5Ω

WIRING DIAGRAM



Note: All the Pair Shield connected to B. Shield

ACCESSORIES DETAILS

This Assembly/ Item (3) inclusive of

accesories as per below shown: A) Metal Sheet Bracket (1pc)

B) M2 Thumb Screw (2pcs)

C) M2.6 x 2.5mm Flat Head Screw (1pc) (Pre-Installed in

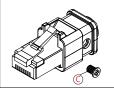
RJ45 connector)

D) M2.6 x 5.0mm Flat Head Screw (1pc) (Use for install Metal Housing

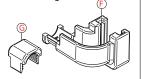
E) Spacer (Thickness = 2 mm & 4mm) (Each 1pc)

F) 90D Rear Hood (1pc)

G) Hood Clip (1pc)





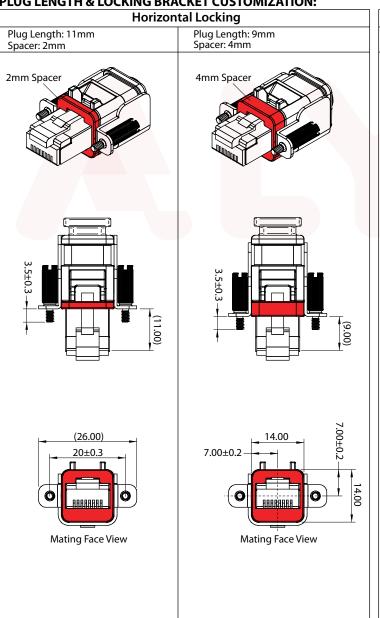


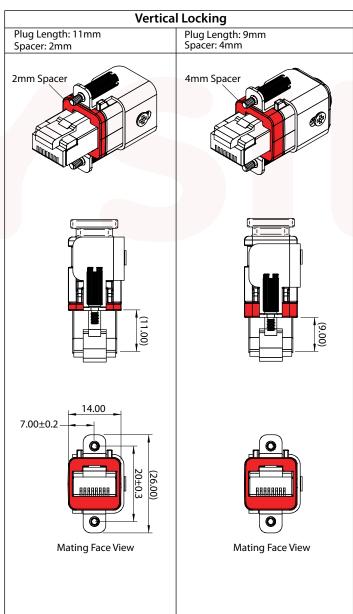
RJ45 Unified Plug Ind. Assembly DRAWING REF:

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Swap wire insulation

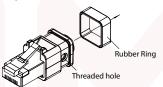
PLUG LENGTH & LOCKING BRACKET CUSTOMIZATION:



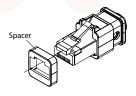


Bracket Installation Guide line Step 1:

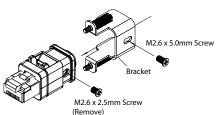
Remove rubber ring from the die cast body to reveal the threaded mounting hole



Step 2: Determine the plug length required (9mm or 11mm) and insert the spacer to the plug from the front to depress on the latch tab



Step 3: After spacer installation, glide the bracket from the back and fasten using M2.6 x 5.0mm screw provided



Step 4: Customization/installation completed Same steps apply to horizontal bracket installation

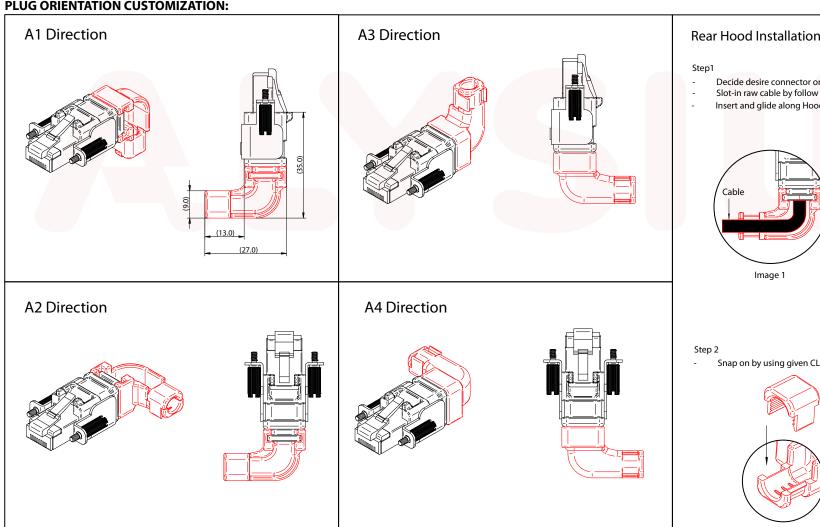


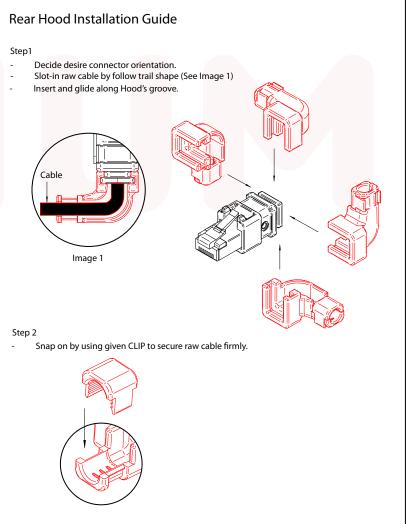
DRAWING REF: RJ45 Unified Plug Ind. Assembly

(CHUA 230608)

Swap wire insulation

PLUG ORIENTATION CUSTOMIZATION:









DRAWING REF:

LPR 0004(RJ45 M).000

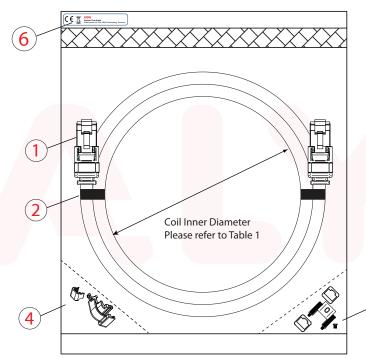
DRAWING REF: Packaging Detail for RJ45 Assembly (A+ Series)

(WON 230412)

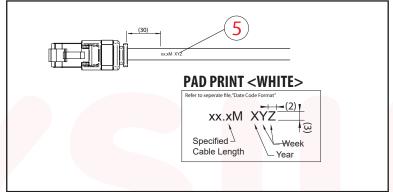
Initial Issu

Heat Sealed PE Bag Packaging

Cable Label Guideline



1pc





Packaging Contains

6) Label On Bag (ALY CE)

rackaging C	Officalitis		
1) Basic Assembly		1pc	
2) Magic Tie / Cable Tie			
3) Bracket Ad	ccesories		1Set
	> Metal Sheet Bracket	1pc	
	> Thumb Screw (M2)	2pcs	
	> Spacer (Thickness =2mm)	1pc	
	> Spacer (Thickness =4mm)	1pc	
	> M2.6 x 5.0mm Flat Head Screw	1pc	
4) 90D Rear Hood Accesories			1Set
	> 90D Rear Hood	1pc	
	> Rear Hood Clip	1pc	
5) White Pad Print		1pc	

<u>Table 1: Assembly Coiling Inner Diameter</u> (Unless Otherwise)Specified

Type of Cable / Cable Jacket OD	Coil ID (mm)
General	250





RAWING REF: ATR 0102.001

DRAWING REF: Cat6A Application Testing

(WON 160508)

Refresh specification

Equipments

1) Fluke Model: DSX-5000 Cable Analyzer (main & remote unit);

2) Cat6a Adapters: DSX-PC6AS

Cat6A Test Setup



Test Setup Cat6A

Cable Type: Select Type Of Cat Cable used to build the assembly

Test Limit: ISO Patch Cord Cat6A

Testing Method



- 1) Cat6A Adapter installed on both main and remote unit of the DSX-5000
- 2) Connect RJ45 plug (assembly both end) to the Patch Cord Adapters
- 3) Press Test Button.
- 4) Test Result will be shown on the Main Unit Of DSX-5000
- 5) Result analyzed and result saved.

DRAWING REF: **ETR** 1901.000

DRAWING REF: Hi Pot Test Criteria

(CHUA 200721)

Initial Issue

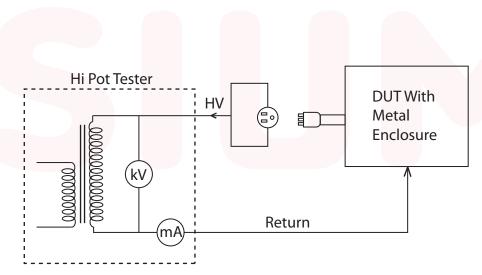
Electrical Test Criteria

- 1) Open/Short circuit
- 2) Intermittent
- 3) Insulation Resistance

Hi Pot Tester Model HB-550 (ATPN: ETE 1901)

Measurement Parameters
Voltage = 300VDC,
Insulation Resistance > 20M Ohm,
Time = 0.1s

Sampling size 100% Check



Simulated Line Leakage Diagram